Preparation of Chiral Hydroxy Carbonyl Compounds and Diols by Ozonolysis of Olefinic Isoborneol and Fenchol Derivatives: Characterization of Stable Ozonides by ¹H-, ¹³C-, and ¹⁷O-NMR and Electrospray Ionization Mass Spectrometry

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The allylic and homoallylic alcohols 1-8, prepared from (+)-camphor and (-)-fenchone, were ozonized in Et₂O at -78° and treated with Et₃N or LiAlH₄ to give the chiral hydroxy carbonyl compounds 9-16 and the diols 17-24, respectively (*Scheme 1*). In the case of the diols 19 and 24, the formation of new chiral centers proceeded with high diastereoselectivity. These diols were prepared highly diastereoselectively also by LiAlH₄ reduction of the hydroxy carbonyl compounds 11 and 16a, respectively (*Scheme 2*). The absolute configuration of the new chiral centers in 19 and 24 was determined by X-ray and NMR methods. The ozonization of compounds 2, 3, 7, and 8 provided the relatively stable hydroxy-substituted 1,2,4-trioxolane derivatives (ozonides) 37-40 (*Scheme 5*) which were characterized by ¹H- and ¹³C-NMR spectra, ESI-MS, and natural-abundance ¹⁷O-NMR spectra.

Introduction. – The cleavage of C=C bonds by ozone is a very convenient route for the preparation of carbonyl compounds or alcohols depending on the reducing reagent used in a second step [1]. The ozonolysis of alkenes has been carried out in various solvents, *e.g.*, MeOH [2], CH₂Cl₂ [3], AcOEt [4], as well as other solvents [1]. For the synthesis of alcohols, LiAlH₄ and NaBH₄ have been usually applied in the second step. Dimethyl sulfide (Me₂S) has been suggested as the most convenient reagent for the preparation of carbonyl compounds [1], although other agents, *e.g.*, Et₃N or Ph₃P, have been reported to provide excellent results [5][6]. The mechanism formulated by *Criegee* (formation of a relatively unstable primary ozonide which is cleaved into a carbonyl compound and a carbonyl oxide, followed by recombination to the more stable normal ozonide) [7] to describe the ozonolysis of alkenes in aprotic solvents has been widely accepted, though some details are not completely understood, thus the object of further investigations [8][9]. Normal ozonides, which have been recognized as 1,2,4-trioxolanes by *Rieche et al.* in 1942 [10] have, in recent years, received increased attention in studies on their stability, reactivity, and structure [6][11].

The addition of vinyl and allyl *Grignard* reagents to (+)-(1R)-camphor and (-)-(1R)-fenchone provided the corresponding allylic and homoallylic alcohols, which are suitable for ozonolytic cleavage, in high yields on a multigram scale [12]. We have preliminarily communicated about the ozonolysis of four camphor- and fenchone-derived homoallylic alcohols which gave, after reduction with LiAlH₄, chiral 1,3-diols in high yields [13]. In continuation of our studies concerning the preparation of functionalized optically active compounds based on transformations of camphor and fenchone derivatives [14], we report here the synthesis of new hydroxy carbonyl

compounds and diols, as well as the isolation of stable 1,2,4-trioxolanes (so-called normal ozonides).

Results and Discussion. – The ozonolysis of the alcohols 1-8 (*Scheme 1*) was carried out in Et₂O at -78° . The reduction occurred with Et₃N or LiAlH₄ to give, in high yields, the hydroxy carbonyl compounds 9-16 and the diols 17-24, respectively. It is interesting to note that the hydroxy aldehydes 9 and 14 were also formed without treatment with Et₃N directly after the ozonization of 1 and 6, respectively; however the Et₃N treatment is highly recommended since in this case, the products obtained are of higher purity.¹)

The crude hydroxy carbonyl compounds 9-16 were isolated in very good purities. This is important for further transformations, since the hydroxy aldehydes are unstable on standing – compounds 9 and 12-14 decomposed significantly to unidentified compounds within several hours. The aldehydes 10 and 15, which are more stable (decomposition within 3-4 weeks), were best purified by bulb-to-bulb distillation rather than by flash chromatography (FC) because of the higher yields thus realized. During chromatography and on prolonged contact with silica gel, compound 10 eliminated H₂O to give (1,7,7-trimethylbicyclo[2.2.1]hept-2-ylidene)acetaldehyde (25; see below, *Scheme* 2)²) as a by-product. The ketones 11 and 16a are stable, but not so the isomer 16b which decomposed within several weeks. It must be pointed out that the starting alcohols with the fenchone skeleton were *endo/exo*-isomeric mixtures 92:8 for 6 and 7 and 82:18 for 8. The minor isomers 14b and 15b (with an *exo*-OH group) could be observed in the ¹³C-NMR spectra (content *ca*. 5%) of the isolated hydroxy aldehydes 14 and 15 only. It was not possible to isolate them in pure form by FC. The isomeric hydroxy ketones, 16a and 16b, were separated by FC.

The treatment of the solutions of ozonized compounds 1-8 with LiAlH₄ at -78° , followed by slow warming to room temperature and hydrolytic workup, provided the diols 17-24, which were isolated, after FC or recrystallization, in high yields. Interestingly, in the crude 17 and 22, significant quantities of isoborneol and endofenchol, respectively, were observed (17/isoborneol 85:15, 22/endo-fenchol 85:15; by ¹H-NMR). A small amount of *endo*-fenchol was also isolated on chromatography of diol 24. In the case of diols 23 and 24, the corresponding *exo*-OH isomers were only detected as impurities by ¹³C-NMR, without quantification. Contrarily, in the ¹³C-NMR spectrum of 22, signals of the minor exo-OH isomer 22b (content ca. 8%) could be unambigously assigned (Table 1). Consequently, the minor exo-OH isomers of the diols 23 and 24 are probably not stable and, therefore, could only be detected as impurities. The diols 19 and 24 were obtained diastereoselectively with respect to the newly formed chiral center. Compound 19 (diastereoisomer ratio in the crude product: 19a/ **19b** 75:25 by ¹H-NMR) was separated into the individual diastereoisomers by chromatography. Moreover, diastereoisomer 19a could be enriched to a ratio 19a/19b 88:12 by a single recrystallization of the crude product from hot hexane. The (2'R)configuration¹) of **19a** was determined by an X-ray crystal-structure analysis; however, the quality of the crystals of 19a did not allow an exact structure determination

¹) Arbitrary or trivial numbering; for systematic names, see *Exper. Part.*

²) For spectral data of **25**, see *Table 1* and *Exper. Part.*



Scheme 1



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concerning bond lengths and angles. The diol **24** was isolated as a single diastereoisomer demonstrating an extraordinarily high diastereoselectivity of the LiAlH₄ reduction of the ozonized **8**.

Table 1. ¹³C-NMR Chemical Shifts (CDCl₃, 300 K, δ in ppm from SiMe₄) of Compounds 9–25 and 31. Tentative assignments are marked with asterisks; for the numbering (arbitrary or trivial¹)) of the C-atoms, see Schemes 1, 2. and 4

2(1) 3.00 2.36 2.22 2.68 2.67 2.07 4.01 2.01 3.91	C(2) 84.42 80.00 79.30 80.69 83.29 85.81 84.98 81.82 81.82	C(3) 41.54 46.24 47.20 47.80 46.07 44.95 47.24 43.81	C(4) 45.08 44.96 45.03 44.78 44.03 47.89 45.20	C(5) 27.05 26.65 26.84 27.39 27.04 25.28	C(6) 29.74 30.59 30.47 30.03 30.14 29.06	C(7) 50.07 48.53 48.73 49.86 49.91	C(8) 20.30 21.20 21.46 21.34 21.16	C(9) 18.91 20.83 20.96 20.86 20.95	C(10) 10.34 10.18 10.52 10.04 10.45	C(1') 205.58 52.64 50.81 206.10 206.78	C(2') - 204.07 211.39 56.32 53.69	C(3') - 31.49 11.98
3.00 2.36 2.22 2.68 2.67 2.07 4.01 2.01 3.91	84.42 80.00 79.30 80.69 83.29 85.81 84.98 81.82	41.54 46.24 47.20 47.80 46.07 44.95 47.24 43.81	45.08 44.96 45.03 44.78 44.03 47.89 45.20	27.05 26.65 26.84 27.39 27.04 25.28	29.74 30.59 30.47 30.03 30.14 29.06	50.07 48.53 48.73 49.86 49.91	20.30 21.20 21.46 21.34 21.16	18.91 20.83 20.96 20.86 20.95	10.34 10.18 10.52 10.04 10.45	205.58 52.64 50.81 206.10 206.78	- 204.07 211.39 56.32 53.69	- 31.49 11.98
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3.91	70.04	45.01	49.23	25.02	28.73	40.46	28.40	21.97	17.60	48.99	205.35	-
	79.84	47.15	45.14	24.75	31.64	41.44	23.13	21.48	14.42	45.48	204.83	-
2.05	81.55	44.32	49.76	25.35	28.83	40.65	27.97	22.29	17.80	48.02	213.65	31.12
2.76	81.95	45.34	49.44	25.76	30.50	41.03	25.79	24.13	16.62	43.89	213.12	31.51
1.04	80.63	44.70	43.52	26.90	29.98	49.53	21.07	20.22	11.16	68.65	-	-
2.35	82.87	46.16	44.94	26.84	30.40	49.23	21.37	20.95	10.63	39.81	60.81	-
2.11	81.74	48.99*	44.74	27.00	30.44	49.98	21.26	20.88	11.77	48.49*	66.85	24.80
2.63	83.04	44.87*	45.08	26.82	30.36	48.92	21.52	21.02	10.20	45.60*	66.37	24.68
2.62	84.20	47.31	44.61	27.56	29.76	50.27	21.44	21.04	12.23	67.22	43.42	13.72
2.64	84.23	47.16	44.43	27.64	29.53	50.51	21.48	21.27	12.22	66.17	41.35	13.86
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1.28	81.11	44.81	48.97	25.45	30.27	41.81	25.67	22.66	16.88	63.13	-	-
2.72	82.60	44.25	49.86	24.86	29.98	40.88	28.01	22.61	17.95	36.93	61.26	-
3.34	81.31	45.32	48.77	25.19	29.86	41.28	27.65	21.87	18.63	42.66	65.63	23.96
3.76	179.61	35.42	44.21	27.21	33.99	47.84	19.48	18.53	12.04	119.10	191.76	-
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41.03 25.79 24.13 .04 80.63 44.70 43.52 26.90 29.98 49.53 21.07 20.22 .35 82.87 46.16 44.94 26.84 30.40 49.23 21.37 20.95 .11 81.74 48.99* 44.74 27.00 30.44 49.98 21.26 20.88 .63 83.04 44.87* 45.08 26.82 30.36 48.92 21.52 21.02 .64 84.23 47.16 44.43 27.64 29.53 50.51 21.48 21.27 .92 80.13 43.40 49.26 25.06 30.13 41.15 26.04 22.38 .28 81.11 44.81 48.97 25.45 30.27 41.81 25.67 22.66 .72 82.60 44.25 49.86 24.86 29.98 40.88 28.01	31.35 44.32 49.76 25.35 26.35 40.03 27.37 22.29 17.80 76 81.95 45.34 49.44 25.76 30.50 41.03 25.79 24.13 16.62 $.04$ 80.63 44.70 43.52 26.90 29.98 49.53 21.07 20.22 11.16 $.35$ 82.87 46.16 44.94 26.84 30.40 49.23 21.37 20.95 10.63 $.11$ 81.74 48.99^* 44.74 27.00 30.44 49.98 21.26 20.88 11.77 $.63$ 83.04 44.87^* 45.08 26.82 30.36 48.92 21.52 21.02 10.20 $.62$ 84.20 47.31 44.61 27.56 29.76 50.27 21.44 21.04 12.23 $.64$ 84.23 47.16 44.43 27.64 29.53 50.51 21.48 21.27 12.22 $.92$ 80.13 43.40 49.26 25.06 30.13 41.15 26.04 22.38 17.37 $.28$ 81.11 44.81 48.97 25.45 30.27 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The diols **19** and **24** were prepared also by LiAlH₄ reduction of the ketones **11** and **16a**, respectively (*Scheme 2*), with reproduction of the diastereoselectivities observed on application of the ozonization/reduction procedure described above. Thus, the ratio **19a/19b** was 75:25, and diol **24** was obtained as a single diastereoisomer. Surprisingly, the LiAlH₄ reduction of compounds **11** and **16a** provided significant quantities of isoborneol and *endo*-fenchol, respectively (**19**/isoborneol 75:25, **24**/*endo*-fenchol 68:32; by ¹H-NMR). For the newly formed chiral center in diol **24**, we have previously proposed (2'*R*)-configuration¹) [13]; however, this assumption was incorrect. The (2'S)-configuration¹) could now be established on the basis of the measured vicinal ¹H,¹H-coupling constants, distance constraints (NOE measurements), and force-field calculations, taking into account the known (1*R*)-configuration¹) is compatible with the experimental evidence, as illustrated in *Scheme 2*.



We tried further to use **16a** synthetically for reaction with lithiated ferrocene³), expecting that the addition to the carbonyl moiety would occur smoothly, resulting in the formation of the ferrocene derivatives **26** and **27** (*Scheme 3*). Surprisingly, after the reaction with the ferrocenyllithium reagent, which proceeded with quantitative conversion of **16a**, only the ferrocene derivatives **28** and **29** were isolated (27 and 14% yield, resp., after FC). The compounds **28** and **29** have been previously prepared by the addition of lithiated ferrocene to cerium(III) chloride-activated fenchone [14a].

NOE

The formation of isoborneol and *endo*-fenchol from **11** and **16a** (*Scheme 2*) and the ferrocene derivatives **28** and **29** from **16a** (*Scheme 3*) leads to the assumption that during the reduction with LiAlH₄ or the addition of the ferrocenyllithium reagent, respectively, the ketones camphor and fenchone were probably formed *in situ*. Therefore, we submitted (+)-camphor and (-)-fenchone to reduction with LiAlH₄ and obtained, indeed quantitatively, isoborneol (containing 5% borneol) and *endo*-fenchol (containing 10% *exo*-fenchol). However, (+)-camphor and (-)-fenchone did not react with the ferrocenyllithium reagent without the assistance of anhydrous CeCl₃ [14a]. Moreover, it is not clear in which way the cleavage of the side chain in **11** or **16a** with formation of camphor and fenchone would occur. The investigation of these problems is planned in further experiments.

The choice of Et_2O as solvent for the ozonolysis of 1-8 and the reagents Et_3N or LiAlH₄ for the preparation of compounds 9-16 and 17-24, respectively, presented in

³) The ferrocenyllithium reagent was prepared by lithiation of ferrocene with BuLi · TMEDA (Cp₂Fe/BuLi/ TMEDA 1:2.2:1.2; TMEDA = N,N,N',N'-tetramethylethylenediamine); the ratio (LiCp)₂Fe/Li(Cp)-Fe(Cp) 30:1 was determined by the procedure described in [14a].







Scheme 1, was caused by interesting observations (see Scheme 4). We found that the ozonolysis of 2 in the presence of MeOH, followed by treatment with Me₂S, produced only the dimethyl acetal **31** (Scheme 4, Entry 1). It has previously been described [6e][7][15-17] that the ozonolysis of olefins in MeOH generate a-methoxyalkyl hydroperoxides as intermediates like 30, which afford, after suitable workup, aldehydes or their dimethyl acetals, depending on the propensity towards acetalization. We found further that Me_2S was unable to react completely with the ozonized 2, 3, and 7, giving only small amounts of the hydroxy carbonyl compounds 10, 11, and 15, respectively, even after extended reaction times (up to 48 h); the unreacted ozonides remained as main products after workup of the reaction mixtures (*Entry 2, Scheme 4*). A similar observation has been reported [6a]. The third surprising aspect was observed with NaBH₄ as reducing reagent (*Entry 3*): instead of the diol 18, we isolated, after ozonolysis of 2 followed by NaBH₄ reduction and hydrolytic workup (2N HCl), a mixture of two boron-containing compounds 32 and 33 (1:2 ratio; by ¹H-NMR). The presence of B-atoms was established by standard chemical analysis. Moreover, in the mass spectra (EI-MS, CI-MS, and ESI-MS; see Exper. Part) of the mixture, the molecular-ion peaks for compounds 32 and 33 with the corresponding isotope patterns could be identified. The ¹H-NMR spectra are rather complicated and change with temperature. They indicate the presence of O-B-O six-membered rings. It is important to note that the NMR spectra of 32/33 were recorded in C₆D₆; indeed, when using $CDCl_3$ solutions, especially the ¹H signals rather than the ¹³C signals of the two different bicyclic moieties were heavily overlapped.

The attempts to hydrolyze the mixture 32/33 with conc. HCl solution were successful, yielding the products 35 and 36, which were isolated and analyzed (see *Exper. Part*). Thus, under acidic conditions and in the presence of boron as a *Lewis* acid, the elimination of H₂O to 35 and the rearrangement to 36, obviously *via* the carbonium ion



(2) Me₂S was unable to reduce the ozonides prepared from compounds 2, 3, and 7



3 The reduction of ozonized 2 with NaBH₄ led to a mixture of boron alkoxides, which were difficult to hydrolyze



34, is preferred. We have recently reported [14c,d] a similar behavior of compounds containing the camphor skeleton.

In view of the observation described in *Entry 2* (*Scheme 4*), we ozonized compounds **2**, **3**, **7**, and **8** and worked the reaction mixtures up without prior treatment by the reduction reagent (*Scheme 5*). In the case of the unsubstituted homoallylic alcohols **2** and **7**, the crude reaction mixtures after ozonolysis contained the corresponding ozonides **37** (diastereoisomer mixture **37a/37b** 71:29) and **39** (diastereoisomer mixture **39a/39b** 47:53), besides the hydroxy aldehydes **10** (4%) and **15** (10%) respectively. The diastereoisomeric ozonide resulting from the *exo*-OH isomer of **7** could not be observed. The ozonides **37a**, **37b**, **39a**, and **39b** could be isolated as individual diastereoisomers by FC. Compounds **37** and **39** decomposed slowly over several days giving a mixture of unidentified products and small amounts of aldehydes **10** and **15**, respectively.

The ozonolysis of compound **3** gave nearly pure ozonide **38** as crude product. The ratio of the diastereoisomers **38a/38b**, concerning the newly formed chiral center of the trioxolane ring, was 75 : 25. This ratio corresponds to that observed for the diols **19a/19b** prepared after reduction of ozonized **3** with LiAlH₄. The diastereoisomers **38a** and **38b** could not be separated by column chromatography. The ozonide **38** is quite stable, remaining unchanged after several months at room temperature.

After the ozonolysis of the homoallylic alcohol 8 without reductive workup, the crude reaction mixture was rather complicated. The following compounds could be



isolated by FC: a mixture of the ozonides **40b/40c** (ratio 66:34; yield 8%), a mixture of the ozonides **40b/40c/40d** (ratio 29:11:60; 8%), ozonide **40a** as a single diastereoisomer (16%), ketone **16b** (5%), and ketone **16a** (29%). Therefore, in this case, we could observe all four diastereoisomeric ozonides resulting from *endo*-OH isomer **8a** and *exo*-OH-isomer **8b**. A significant amount of the ozonides decomposed during the reaction, giving the hydroxy ketones **16a** and **16b**, similarly to the observations made in the case of the ozonolysis of compounds **1** and **6**, as described above. The isolation of only one diastereoisomeric diol **24** (*Scheme 1*) after LiAlH₄ reduction of ozonized **8** means that the formation of **24** proceeds in two steps *via* primary generation of the hydroxy ketone **16a** from ozonides **40a/b**. Actually, we demonstrated in *Scheme 2* that **16a** was reduced with LiAlH₄ completely diastereoselectively to diol **24**.

305.5

The ozonides 37-40 were characterized by NMR and ESI mass spectra (see *Table 2* and *Exper. Part*). For ozonide 38, it was possible to obtain the natural-abundance ¹⁷O-NMR spectrum (see *Scheme 5*). The chemical shifts for the ether O-atom and for the peroxide O-atoms are comparable with the data observed recently for several different ozonides [11c]. The chemical nonequivalence of the two peroxide O-atoms in the unsymmetrically substituted trioxolane, confirmed the observation by *Griesbaum et al.* [11c] that this nonequivalence can be caused also by hydrocarbon substituents and not only by electron-withdrawing heteroatom substituents. It was not possible to differentiate between the diastereoisomers 38a/b because of the considerable linewidth of the ¹⁷O-signals (2000 Hz for the peroxide and 1300 Hz for the ether signals). Comparing the ¹⁷O-chemical shifts with literature data for cyclic

assignments are marked with asterisks; for the numbering (arbitrary or trivial')) of the C-atoms, see Scheme 5.														
	C(1)	C(2)	C(3)	C(4)	C(5)	C(6)	C(7)	C(8)	C(9)	C(10)	C(3')	C(5')	C(6')	C(7′)
37a	52.44	79.65	46.33	44.99	26.90	30.54	49.23	21.36	21.06	10.60	102.59	93.76	41.00	-
37b	52.63	79.57	45.88	45.12	26.87	30.51	49.01	21.45	21.09	10.32	102.76	93.86	40.20	-
38a	53.35	78.85	47.11	45.23	26.85	29.72	48.15	23.58	21.31	9.91	110.53	93.67	43.89	20.92
38b	53.09	79.00	47.11	45.23	26.80	29.84	48.23	23.90	21.36	9.91	110.53	93.17	44.50	20.92
39a	52.57	79.36	44.30	49.63	24.97	29.83	40.89	27.88	22.17	17.75	102.71	93.56	37.96	-
39b	52.68	79.64	44.30	49.91	24.91	29.79	40.78	27.94	22.13	17.67	102.77	93.73	37.30	-
40a	53.05	80.78	44.60	50.07	25.13	29.87	40.51	28.75	21.16	18.53	110.38	93.01	39.78	26.23
40b	53.31	80.49	44.43	50.03	25.05	29.85	40.54	28.58	21.33	18.22	110.30	94.20	38.75	26.14
40c	54.13	80.38	45.19	49.31	25.67	29.65	40.59	25.40*	25.10*	15.93	110.25	93.95	36.02	25.00*
40d	53.88	80.51	45.37	49.35	25.73	29.64	40.61	25.40*	25.12*	15.97	110.34	93.26	37.19	24.80*

Table 2. ¹³C-NMR Chemical Shifts (CDCl₃, 300 K, δ in ppm relative to SiMe₄) of Ozonides **37**–**40**. Tentative assignments are marked with asterisks; for the numbering (arbitrary or trivial¹)) of the C-atoms, see Scheme 5.

peroxides [18], it is possible to propose a relatively low C–O–O–C dihedral angle in the trioxolane ring, because of the relatively high δ values for the peroxide O-atoms of **38**.

In conclusion, we demonstrated a very convenient way to prepare of new chiral, diastereoisomerically pure hydroxy carbonyl compounds and diols *via* ozonolysis of allylic and homoallylic alcohols having camphor and fenchone skeletons. These chiral compounds can be prepared on a multigram scale, being thus of practical interest for further transformations and applications.

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Experimental Part

General. The alcohols (1R,2S)-2-ethenyl-1,7,7-trimethylbicyclo[2.2.1]heptan-2-ol, (1), (1R,2R)-1,7,7-trimethyl-2-(prop-2-enyl)bicyclo[2.2.1]heptan-2-ol (2), (1R,2S)-1,7,7-trimethyl-2-(2-methylprop-2-enyl)bicyclo-[2.2.1] heptan-2-ol (3), (1R,2S)-1,7,7-trimethyl-2-[(1R)- and (1S)-1-methylprop-2-enyl] bicyclo[2.2.1] heptan-2ol (4 and 5, resp.), (1R,2R)-2-ethenyl-1,3,3-trimethylbicyclo[2.2.1]heptan-2-ol (6), (1R,2R)-1,3,3-trimethyl-2-(prop-2-enyl)bicyclo[2.2.1]heptan-2-ol (7), and (1R,2R)- and (1R,2S)-1,3,3-trimethyl-2-(2-methylprop-2-enyl)-1,3,3-trimethylbicyclo[2.2.1]heptan-2-ol (8a and 8b, resp.; ratio 82:18) were prepared according to [12]. The org. solvents were distilled prior to use. Ozonolysis: ozone generator 502 Fischer $(3-5 \text{ g O}_3/\text{h})$. TLC: precoated silica gel 60 F254 plates (Merck); visualization by irradiation with UV light or by Ce(SO₄)₂/phosphomolybdic acid soln. Flash chromatography (FC): silica gel Merck 60 (0.040-0.063 mm). M.p.: Mettler FP-5/FP-52. Optical rotation: Perkin-Elmer-241 polarimeter. IR Spectra (CHCl₃): Perkin-Elmer 781; $\tilde{\nu}$ in cm⁻¹. ¹H- and ¹³C-NMR Spectra (300 K): Bruker-AC-300, Bruker-ARX-300, Bruker DRX-250, Bruker AM-400, or Varian XL-200 spectrometer; δ in ppm rel. to Me₄Si (= 0 ppm), J in Hz; unless stated otherwise, CDCl₃ soln.; C-multiplicities were assigned by DEPT techniques. ¹⁷O-NMR Spectra: *Bruker AMX-600*, 81.37 MHz, δ in ppm rel. to external water, number of scans 102400, pulse angle 13 us, relaxation delay 20 ms, spectral width 62.5 kHz, 4 K timedomain points, transformed to spectrum size 32 K, exponential multiplication with a broadening factor of 400 Hz. EI- (70 eV) and CI-MS (NH₃ as reactant gas): Finnigan MAT 90 or Finnigan SSO 700; fragment ions in m/z with rel. intensities (%) in parenthesis. ESI-MS: Finnigan MAT TSQ 700.

General Procedure (GP) for the Ozonolysis of Alcohols 1-8. A flow of ozonized oxygen was bubbled (G2 frit) through a soln. of the corresponding alcohol at -78° until appearance of blue color indicated an excess of O₃. After blowing out the excess of O₃ with dry N₂, the corresponding reducing reagent (Et₃N or LiAlH₄) was introduced at -78° and the mixture allowed to warm to r.t. and stirred for 1 h at r.t. Workup: *a*) when treated with Et₃N, the reaction mixture was washed with 1N HCl, 5% aq. NaHCO₃ soln., and H₂O, dried (MgSO₄), and

evaporated; b) when treated with LiAlH₄, the reaction mixture was hydrolyzed (2N HCl), washed with 5% aq. NaHCO₃ soln. and H₂O, dried (MgSO₄), and evaporated. For removing the last traces of the solvent, the isolated compounds were properly dried under high vacuum (oil pump).

(1R,2R)-2-Hydroxy-1,7,7-trimethylbicyclo[2.2.1]heptane-2-carbaldehyde (**9**). Following the *GP*, **1** (0.16 g, 0.89 mmol) in Et₂O (20 ml) was ozonized and then treated with Et₃N (0.20 g, 1.98 mmol): 0.16g (quant.) of pure (by TLC and NMR) **9**. Colorless oil. IR: 3500 br. (OH), 2960, 2870, 2740 (CHO), 1715 (C=O), 1490, 1450, 1390, 1355, 1315, 1245, 1145, 1120, 1080, 980, 940. ¹H-NMR (*ARX-300*)¹): 9.66 (*s*, H-C(1')); 3.56 (*s*, OH); 2.00 (*dt*, J = 13.4, 3.6, H_{exo}-C(3)); 1.93-1.81 (m, H_{endo}-C(3), H-C(4), H_{exo}-C(5)); 1.63-1.53 (m, H_{exo}-C(6)); 1.46-1.42 (m, H_{endo}-C(6)); 1.39-1.28 (m, H_{endo}-C(5)); 1.11 (*s*, Me(8)); 0.87 (*s*, Me(9)); 0.82 (*s*, Me(10)). CI-MS: 200 (28, [M + 18]⁺), 183 (11, [M + 1]⁺), 170 (40), 108 (31), 95 (100).

(IR,2S)-2-Hydroxy-1,7,7-trimethylbicyclo[2.2.1]heptane-2-acetaldehyde (10). Following the GP, 2 (2.01 g, 10.34 mmol) in Et₂O (35 ml) was ozonized and then treated with Et₃N (2.10 g, 20.75 mmol): crude 10 (1.91 g) of satisfactory purity (by TLC and NMR). The crude product was chromatographed (1.7 × 49 cm column, silica gel (49 g), hexane/Et₂O 5 : 1) to give 0.11 g of 25 (as a result of H₂O elimination on silica gel) and 1.57 g (77%) of 10 as colorless oil. After bulb-to-bulb distillation of the crude 10 at $3 \cdot 10^{-2}$ Torr/110°, the yield was 86%.

 $\begin{array}{l} Data \ of \ 10: [a]_{21}^{D} = -1.4 \ (c = 4.41, {\rm CHCl}_3). \ IR: 3640 \ ({\rm free, OH}), 3520 \ ({\rm br., OH}), 2960, 2880, 2740 \ ({\rm CHO}), \\ 1715 \ ({\rm C=O}), 1490, 1455, 1390, 1370, 1315, 1245, 1145, 1120, 1085, 985, 940, 905. \ ^{\rm H}-{\rm NMR} \ (AC-300)^{1}): 9.90 \ (dd, J = 2.6, 1.1, {\rm H-C}(2')); 2.71 \ (dd, J = 16.1, 2.6, {\rm H}_a - {\rm C}(1')); 2.59 \ (dd, J = 16.1, 1.1, {\rm H}_b - {\rm C}(1')); 2.38 \ (s, {\rm OH}); \\ 2.20 \ (dt, J = 13.4, \ 3.8, \ {\rm H}_{exo} - {\rm C}(3)); \ 1.79 \ (t, J = 4.2, \ {\rm H-C}(4)); \ 1.78 - 1.67 \ (m, {\rm H}_{exo} - {\rm C}(5)); \ 1.56 \ (d, J = 13.4, \\ {\rm H}_{endo} - {\rm C}(3)); \ 1.52 - 1.22 \ (m, 2 \, {\rm H-C}(6)); \ 1.12 \ (s, {\rm Me}(8)); \ 1.12 - 0.95 \ (m, {\rm H}_{endo} - {\rm C}(5)); \ 0.87 \ (s, {\rm Me}(9)); \ 0.86 \ (s, {\rm Me}(10)). \ {\rm CI-MS}: \ 214 \ (49, \ [M + 18]^+), \ 196 \ (12, \ M^{++}), \ 179 \ (100, \ [M - {\rm OH}]^+). \ {\rm Anal. \ calc. \ for \ C_{12}{\rm H}_{20}{\rm O}_2 \ (196.29): {\rm C} \ 73.43, \ {\rm H} \ 10.27; \ found: {\rm C} \ 73.21, \ {\rm H} \ 10.19. \end{array}$

Data of [(1R)-1,7,7-Trimethylbicyclo[2.2.1]hept-2-ylidene]acetaldehyde (**25**): ¹H-NMR (AC-300)¹): 9.79 (d, J = 7.7, H-C(2')); 5.74 (dt, J = 7.9, 2.2, H-C(1')); 2.81 (br. d, J = 18.0, H_{exo}-C(3)); 2.39 (dd, J = 18.0, 2.1, H_{endo}-C(3)); 1.88 (t, J = 4.1, H-C(4)); 1.81-1.65 (m, H_{exo} -C(5), H_{exo}-C(6)); 1.27-1.14 (m, H_{endo} -C(6)); 0.92 (s, Me(8)); 0.92-0.76 (m, H_{endo} -C(5)); 0.89 (s, Me(9)); 0.71 (s, Me(10)). EI-MS: 178 (79, M^+ ·), 163 (44, [M - Me]⁺), 135 (100, [$M - CH_2CHO$]⁺).

 $1-[(1R,2S)-2-Hydroxy-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]propan-2-one (11). Following the GP, 3 (12.21 g, 58.62 mmol) in Et₂O (140 ml) was ozonized and then treated with Et₃N (12 g, 118.58 mmol): 12.27 g of crude 11 (pure by NMR). Bulb-to-bulb distillation at <math>3 \cdot 10^{-2}$ Torr/100° provided 10.73 g (87%) of 11. Colorless crystals. M.p. 46.2–47.5°. $[\alpha]_{21}^{D} = -47.0 (c = 3.95, CHCl_3)$. IR: 3500 (br., OH), 2980, 2950, 2880, 1700 (C=O), 1490, 1455, 1390, 1365, 1330, 1240, 1165, 1120, 1080, 995. ¹H-NMR (*AC-300*)¹): 3.73 (*s*, OH); 2.72 (*d*, *J* = 17.1, H_a-C(1')); 2.54 (*d*, *J* = 17.1, H_b-C(1')); 2.14 (*s*, Me(3')); 2.09 (*d*, *J* = 13.3, 3.7, H_{exo}-C(3)); 1.68–1.58 (*m*, H-C(4), H_{exo}-C(5)); 1.48–1.15 (*m*, 2 H-C(6)); 1.29 (*d*, *J* = 13.3, H_{endo}-C(3)); 1.06 (*s*, Me(8)); 0.96–0.84 (*m*, H_{endo}-C(5)); 0.78 (*s*, Me(9), Me(10)). CI-MS: 193 (23, [(*M* - OH]⁺), 95 (100). Anal. calc. for C₁₃H₂₂O₂ (210.32): C 74.24, H 10.54; found: C 74.39, H 10.54.

(S)-2-[(1R,2S)-2-Hydroxy-1,7,7-trimethylbicyclo[2.1.1]hept-2-yl]propanal (12). Following the *GP*, **4** (0.15 g, 0.72 mmol) in Et₂O (15 ml) was ozonized and then treated with Et₃N (0.16 g, 1.58 mmol): 0.15 g (quant.) of **12**. Colorless oil (pure by TLC and NMR). On standing, **12** decomposed significantly within 3 – 4 h (hence no elemental analysis and optical rotation). IR: 3510 (br., OH), 2960, 2880, 2740 (CHO), 1715 (C=O), 1480, 1455, 1390, 1360, 1310, 1240, 1140, 1120, 1085, 980, 940, 905. ¹H-NMR (*ARX*-300)¹): 9.77 (*d*, *J* = 1.4, H – C(1')); 2.57 (*q*, *J* = 7.3, H – C(2')); 2.29 (*s*, OH); 2.27 (*dt*, *J* = 13.2, 3.8, H_{exo} – C(3)); 1.82 – 1.71 (*m*, H – C(4), H_{exo} – C(5)); 1.60 (*d*, *J* = 13.2, H_{endo} – C(3)); 1.56 – 1.45 (*m*, H_{exo} – C(6)); 1.39 – 1.31 (*m*, H_{endo} – C(6)); 1.20 (*d*, *J* = 7.3, Me(3')); 1.10 (*s*, Me(8)); 1.10 – 1.01 (*m*, H_{endo} – C(5)); 0.96 (*s*, Me(10)); 0.85 (*s*, Me(9)). EI-MS: 210 (3, *M*⁺⁺), 192 (3, [*M* – H₂O]⁺⁺), 153 (10), 122 (8), 110 (16), 109 (15), 108 (17), 96 (9), 95 (100), 81 (8), 69 (18), 67 (7), 55 (11), 41 (20).

(R)-2-[(1R,2S)-2-Hydroxy-1,7,7-trimethylbicyclo]2.1.1]hept-2-yl]propanal (13). Following the *GP*, **5** (0.09 g, 0.43 mmol) in Et₂O (15 ml) was ozonized and then treated with Et₃N (0.10 g, 0.99 mmol): 0.09 g (quant.) of **13**. Colorless oil (pure by TLC and NMR). On standing, **13** decomposed significantly within 3 – 4 h (hence no elemental analysis and optical rotation). IR: 3520 (br., OH), 2960, 2880, 2740 (CHO), 1715 (C=O), 1480, 1450, 1380, 1360, 1315, 1230, 1145, 1120, 1085, 980, 930, 905. ¹H-NMR (*ARX-300*)¹): 9.91 (*d*, J = 2.8, H–C(1')); 2.69–2.60 (*m*, H–C(2')); 1.96 (*dt*, J = 13.2, 3.7, H_{evo} –C(3)); 1.81–1.69 (*m*, H–C(4), H_{evo} –C(5)); 1.55–1.39 (*m*, 2 H–C(6)); 1.43 (*d*, J = 13.2, H_{endo}–C(3)); 1.18 (*d*, J = 7.4, Me(3')); 1.12–0.97 (*m*, H_{endo}–C(5)); 1.08 (*s*, Me(8)); 0.85 (*s*, Me(9)); 0.82 (*s*, Me(10)). EI-MS: 210 (3, M^+), 192 (2, [M – H₂O]⁺⁺), 153 (12), 151 (9), 110 (16), 109 (17), 108 (21), 107 (7), 96 (9), 95 (100), 93 (8), 81 (10), 69 (21), 55 (11), 43 (9), 41 (19).

(1R,2R)- and (1R,2S)-2-Hydroxy-1,3,3-trimethylbicyclo[2.2.1]heptane-2-carbaldehyde (14a and 14b, resp.). Following the *GP*, **6** (0.17 g, 0.94 mmol) in Et₂O (15 ml) was ozonized and then treated with Et₃N (0.21 g, 2.08 mmol): 0.17 g (quant.) of pure (by TLC and NMR) 14a as colorless oil (containing 5% of 14b). IR: 3520 (br., OH), 2960, 2880, 2735 (CHO), 1715 (C=O), 1480, 1455, 1380, 1365, 1310, 1255, 1110, 1080, 1010, 990. ¹H-NMR (*ARX*-300)¹): 9.70 (*s*, H–C(1')); 3.39 (br. *s*, OH); 2.11–2.07 (*m*, H_{syn}–C(7)); 2.01–1.92 (*m*, H_{endo}–C(6)); 1.82–1.71 (*m*, H–C(4), H_{endo}–C(5)); 1.53–1.39 (*m*, H_{exo}–C(5)); 1.36–1.32 (*m*, H_{anti}–C(7)); 1.03–0.80 (*m*, H_{exo}–C(6)); 0.97 (*s*, Me(10)); 0.86 (*s*, Me(8)); 0.85 (*s*, Me(9)). CI-MS: 183 (5, [*M*+1]⁺), 153 (17), 109 (7), 81 (100). Anal. calc. for C₁₁H₁₈O₂ (182.26): C 72.49, H 9.95; found: C 72.57, H 9.82.

(1R,2R)- and (1R,2S)-2-Hydroxy-1,3,3-trimethylbicyclo[2.2.1]heptane-2-acetaldehyde (**15a** and **15b**, resp.). Following the *GP*, **7** (2.01 g, 10.34 mmol) in Et₂O (35 ml) was ozonized and then treated with Et₃N (2.10 g, 20.75 mmol): 1.93 g of crude **15** with satisfactory purity (by TLC and NMR). Bulb-to-bulb distillation ($3 \cdot 10^{-2}$ Torr/90°) gave 1.80 g (88%) of **15a** as colorless oil (containing 5% **15b**). $[a]_{21}^{D} = -4.6$ (c = 3.84, CHCl₃). IR: 3520 (br., OH), 2960, 2880, 2840, 2735 (CHO), 1715 (C=O), 1475, 1465, 1390, 1375, 1310, 1270, 1240, 1115, 1085, 1060, 1010, 990. ¹H-NMR (*ARX*-300)¹): 10.03 (d, J = 1.5, H - C(2')); 3.36 (s, OH); 2.81 (dd, J = 18.0, 1.5, $H_a - C(1')$); 2.52 (d, J = 17.6, $H_b - C(1')$); 2.06 – 2.00 (m, $H_{endo} - C(6)$); 1.77 – 1.66 (m, H - C(4), $H_{endo} - C(5)$); 1.52 – 1.38 (m, $H_{exo} - C(5)$, $H_{syn} - C(7)$); 1.15 – 0.92 (m, $H_{exo} - C(6)$, $H_{anti} - C(7)$); 1.01 (s, Me(10)); 1.00 (s, Me(8)); 0.92 (s, Me(9)). EI-MS: 196 (20, M^+), 181 (15), 178 (25, [$M - H_2O$]⁺⁺), 153 (6), 125 (8), 114 (29), 113 (11), 83 (6), 82 (11), 81 (100), 70 (20), 69 (41), 55 (12), 41 (32). Anal. calc. for $C_{12}H_{20}O_2$ (196.29): C 73.43, H 10.27; found: C 73.15, H 10.38.

1-[(1R,2R)- and (1R,2R)-2-Hydroxy-1,3,3-trimethylbicyclo[2.2.1]hept-2-yl]propan-2-one (16a and 16b, resp.). Following the *GP*, **8** (13.05 g, 62.65 mmol) in Et₂O (150 ml) was ozonized and then treated with Et₃N (12.68 g, 125.30 mmol): 13.12 g of crude 16. The crude product was chromatographed (3.5×100 cm column, silica gel (310 g) hexane/Et₂O 30:1 \rightarrow 15:1): 0.24 g of 16b (oil), 3.24 g of mixed fractions, and 8.28 g of 16a (oil). Total yield of 16: 11.76 g (89%).

 $\begin{array}{l} Data \ of \ \mathbf{16a}: \ [\alpha]_{21}^{D} = + \ 11.2 \ (c = 4.04, \ CHCl_3). \ IR: \ 3480 \ (br., \ OH), \ 2980, \ 2880, \ 1703 \ (C=O), \ 1465, \ 1406, \ 1375, \ 1362, \ 1326, \ 1171, \ 1080, \ 995. \ ^1H-NMR \ (ARX-300)^1): \ 4.52 \ (s, \ OH); \ 2.82 \ (d, \ J = 17.8, \ H_a - C(1')); \ 2.43 \ (d, \ J = 17.8, \ H_b - C(1')); \ 2.21 \ (s, \ Me(3')); \ 2.20 - 2.07 \ (m, \ H_{endo} - C(6)); \ 1.76 - 1.61 \ (m, \ H - C(4), \ H_{ando} - C(5)); \ 1.54 - 1.32 \ (m, \ H_{eco} - C(5)); \ 1.54 - 1.32 \ (m, \ H_{eco} - C(5)); \ 1.54 - 1.32 \ (m, \ H_{eco} - C(5)); \ 1.11 - 1.07 \ (m, \ H_{anti} - C(7)); \ 1.02 - 0.85 \ (m, \ H_{eco} - C(6)); \ 0.99 \ (s, \ Me(10)); \ 0.99 \ (s, \ Me(10)); \ 0.99 \ (s, \ Me(8)); \ 0.86 \ (s, \ Me(9)). \ EI-MS: \ 210 \ (13, \ M^+), \ 195 \ (12), \ 192 \ (24, \ [M - H_2O]^+), \ 152 \ (9), \ 128 \ (35), \ 127 \ (10), \ 109 \ (9), \ 85 \ (24), \ 82 \ (10), \ 81 \ (100), \ 80 \ (15), \ 70 \ (9), \ 69 \ (47), \ 67 \ (9), \ 55 \ (9), \ 43 \ (39), \ 41 \ (23). \ Anal. \ calc. \ for \ C_{13}H_{22}O_2 \ (210.32): \ C \ 74.24, \ H \ 10.54; \ found: \ C \ 74.30, \ H \ 10.40. \end{array}$

 $\begin{array}{l} Data \ of \ \mathbf{16b}: [\alpha]_{21}^{D} = -0.7 \ (c = 1.84, \mathrm{CHCl}_3). \ \mathrm{IR}: 3720 \ (\mathrm{OH}, \mathrm{free}), 3580 \ (\mathrm{br.}, \mathrm{OH}), 3070, 2980, 1750 \ (\mathrm{C=O}), \\ 1525, 1455, 1435, 1425, 1380, 1365, 1265, 1220, 1140, 1105, 930. \ ^{1}\mathrm{H-NMR} \ (ARX-300)^{1}): 4.37 \ (s, \mathrm{OH}); 2.92 \ (d, J = 18.2, \ \mathrm{H_a-C(1')}); \ 2.46 \ (d, J = 18.2, \ \mathrm{H_b-C(1')}); \ 2.20 \ (s, \mathrm{Me(3')}); \ 2.09 - 2.04 \ (m, \mathrm{H}_{syn} - \mathrm{C(7)}); \ 1.61 - 1.52 \ (m, \mathrm{H-C(4)}, \ \mathrm{H}_{endo} - \mathrm{C(5)}); \ 1.42 - 1.18 \ (m, \mathrm{H}_{exo} - \mathrm{C(5)}); \ 1.06 \ (s, \mathrm{Me(10)}); \ 1.02 \ (s, \mathrm{Me(8)}); \ 0.99 - 0.96 \ (m, \mathrm{H}_{auti} - \mathrm{C(7)}); \ 0.84 \ (s, \mathrm{Me(9)}). \end{array}$

(1R,2R)-2-(Hydroxymethyl)-1,7,7-trimethylbicyclo[2.2.1]heptan-2-ol (17). Following the *GP*, **1** (0.36 g, 2.00 mmol) in Et₂O (15 ml) was ozonized and then treated with LiAlH₄ (0.35 g, 9.22 mmol): 0.34 g of crude **17** (**17**/isoborneol 85:15; by NMR). The crude product was chromatographed (1.3 × 43 cm column, silica gel (19 g), hexane/Et₂O 2:1): 0.06 g of isoborneol and 0.27 g (74%) of **17** as colorless crystals.

Data of Isoborneol (=(1R,2R)-1,7,7-Trimethylbicyclo[2.2.1]heptan-2-ol): ¹H-NMR (ARX-300)¹): 3.55 (dd, J = 6.4, 3.9, H–C(2)); 1.68–1.53 (m, 2 H–C(3), H–C(4), H_{exo}–C(5), OH); 1.45–1.39 (m, H_{exo}–C(6)); 0.96–0.87 (m, H_{endo}–C(5), H_{endo}–C(6)); 0.95 (s, Me(8)); 0.83 (s, Me(10)); 0.75 (s, Me(9)). ¹³C-NMR (75 MHz): 79.51 (C(2)); 48.76 (C(1)); 46.14 (C(7)); 44.87 (C(4)); 40.22 (C(3)); 33.82 (C(6)); 27.09 (C(5)); 20.35 (Me(8)); 20.01 (Me(9)); 11.27 (Me(10)).

 $\begin{array}{l} Data \ of \ \mathbf{17}: \ \text{M.p. } 191-192^{\circ} \ (\text{hexane/Et}_{2}\text{O}). \ [\alpha]_{21}^{\text{D}}=-3.0 \ (c=4.05, \ \text{CHCl}_3). \ \text{IR} \ (\text{CCl}_4): \ 3620 \ (\text{OH}, \ \text{free}), \\ 3450 \ (\text{br., OH}), \ 2940, \ 2866, \ 1450, \ 1390, \ 1370, \ 1350, \ 1276, \ 1120, \ 1083, \ 1066, \ 1050, \ 976. \ ^{1}\text{H}-\text{NMR} \ (ARX-300)^{1}): \\ 3.59 \ (dd, J=10.6, \ 3.5, \ \text{H}_a-\text{C}(1')); \ 3.44 \ (dd, J=10.6, \ 5.6, \ \text{H}_b-\text{C}(1')); \ 2.13 \ (s, \text{OH}); \ 1.87 \ (dt, J=13.1, \ 3.7, \ \text{H}_{exo}-\text{C}(3)); \ 1.85 \ (s, \text{OH}); \ 1.73-1.61 \ (m, \text{H}-\text{C}(4), \ \text{H}_{exo}-\text{C}(5)); \ 1.43-1.20 \ (m, 2\ \text{H}-\text{C}(6)); \ 1.28 \ (d, J=13.1, \ 4.7, \ \text{H}_{endo}-\text{C}(3)); \ 1.05 \ (s, \text{Me}(8)); \ 1.00-0.89 \ (m, \ \text{H}_{endo}-\text{C}(5)); \ 0.86 \ (s, \text{Me}(10)); \ 0.78 \ (s, \text{Me}(9)). \ \text{EI-MS}: \ 184 \ (5, \ M^{+*}), \ 153 \ (47), \ 135 \ (7), \ 110 \ (16), \ 109 \ (13), \ 108 \ (18), \ 97 \ (9), \ 96 \ (9), \ 95 \ (100), \ 93 \ (13), \ 69 \ (20), \ 67 \ (7), \ 55 \ (13), \ 43 \ (10), \ 41 \ (16). \ \text{Anal. calc. for } \ C_{11}_{4_{20}}O_2 \ (184.28): \ C \ 71.70, \ \text{H} \ 10.94; \ \text{found: C} \ 71.82, \ \text{H} \ 10.87. \end{array}$

(1R,2S)-(2-Hydroxyethyl)-1,7,7-trimethylbicyclo[2.2.1]heptan-2-ol (18). Following the *GP*, **2** (1.53 g, 7.87 mmol) in Et₂O (40 ml) was ozonized and then treated with LiAlH₄ (1.37 g, 36.05 mmol): 1.52 g of crude **18**. Recrystallization from hexane gave 1.28 g (82%) of **18**. Colorless crystals. M.p. 55.0-55.2°. [α]^D₂₁ = +10.1 (c = 3.65, CHCl₃). IR: 3600 (OH, free), 3440 (br., OH), 2990, 2950, 2880, 1490, 1455, 1430, 1390, 1375, 1275,

1145, 1115, 1080, 1025, 1000, 940. ¹H-NMR (*ARX-300*)¹): 4.00–3.83 (*m*, 2 H–C(2')); 2.66 (*s*, OH); 2.41 (*s*, OH); 2.07 (*dt*, *J* = 13.2, 3.7, H_{exo}–C(3)); 1.92–1.83 (*m*, H_a–C(1')); 1.76–1.61 (*m*, H–C(4), H_{exo}–C(5), H_b–C(1')); 1.46 (*d*, *J* = 13.2, H_{exo}–C(3)); 1.43–1.37 (*m*, 2 H–C(6)); 1.10 (*s*, Me(8)); 1.01–0.93 (*m*, H_{exo}–C(5)); 0.90 (*s*, Me(10)); 0.86 (*s*, Me(9)). CI-MS: 216 (3, [*M*+18]⁺), 198 (11, *M*⁺⁺). 181 (100, [*M* – OH]⁺⁺). Anal. calc. for C₁₂H₂₂O₂ (198.31): C 72.68, H 11.18; found: C 72.73, H 11.00.

(1R,2S)-2-[(2R)- and (2S)-2-Hydroxypropyl]-1,7,7-trimethylbicyclo[2.2.1]heptan-2-ol (**19a** and **19b**, resp.). Following the *GP*, **3** (5.12 g, 24.58 mmol) in Et₂O (100 ml) was ozonized and then treated with LiAlH₄ (3.74 g, 98.42 mmol): 5.11 g of crude **19a**/19b 3:1 (by NMR). The crude product was chromatographed (4.2 × 72 cm column, silica gel (430 g), hexane/Et₂O 4:1): 0.93 g of **19b**, 1.42 g of mixed fractions, and 2.45 g of **19a**. Yield of **19**: 4.80 g (92%).

Data of **19a**: Colorless crystals from hexane/Et₂O. M.p. 104.0–104.5°. $[a]_{21}^{D} = -0.8$ (c = 3.92, CHCl₃). IR: 3600 (OH, free), 3460 (br., OH), 2960, 2880, 1490, 1455, 1430, 1390, 1375, 1295, 1240, 1150, 1115, 1085, 940, 910. ¹H-NMR (*ARX-300*)¹): 4.28–4.17 (*m*, H–C(2')); 3.03 (*s*, OH); 2.51 (*s*, OH); 2.01 (*dt*, J = 13.2, 3.8, H_{exo}-C(3)); 1.78–1.57 (*m*, H–C(4), H_{exo}-C(5), 2 H–C(1')); 1.49–1.26 (*m*, H_{endo}-C(3), 2 H–C(6)); 1.18 (*d*, J = 6.2, Me(3')); 1.07 (*s*, Me(8)); 1.03–0.95 (*m*, H_{endo}-C(5)); 0.98 (*s*, Me(10)); 0.83 (*s*, Me(9)). CI-MS: 230 (48, [M + 18]⁺), 212 (88, M^{++}), 195 (100, [M - OH)⁺). Anal. calc. for C₁₃H₂₄O₂ (212.33): C 73.54, H 11.39; found: C 73.81, H 11.31.

 $\begin{array}{l} Data \ of \ \mathbf{19b}: \ Colorless \ crystals \ from \ hexane/Et_2O. \ M.p. \ 57.2-57.8^{\circ}. \ [\alpha]_{21}^{D}=+16.2 \ (c=4.02, \ CHCl_3). \\ ^{1}H-NMR \ (ARX-300)^{1}): \ 4.19-4.10 \ (m, H-C(2')); \ 3.72 \ (s, OH); \ 2.81 \ (s, OH); \ 2.06 \ (dt, J=13.3, \ 3.3, \\ H_{exo}-C(3)); \ 1.75-1.56 \ (m, H-C(4), \ H_{exo}-C(5), \ H_{a}-C(1')); \ 1.46-1.33 \ (m, H_{endo}-C(3), \ 2H-C(6), \\ H_{b}-C(1')); \ 1.18 \ (d, J=6.2, \ Me(3')); \ 1.08 \ (s, Me(8)); \ 0.98-0.87 \ (m, H_{endo}-C(5)); \ 0.83 \ (s, Me(9), \ Me(10)). \end{array}$

(IR,2S)-2-[(IR)-2-Hydroxy-1-methyllethyl]-1,7,7-trimethylloicyclo[2.2.1]heptan-2-ol (**20**). Following the*GP*,**4**(0.21 g, 1.01 mmol) in Et₂O (15 ml) was ozonized and then treated with LiAlH₄ (0.16 g, 4.21 mmol). The crude product was chromatographed (1.3 × 22 cm column, silica gel (8 g), hexane/Et₂O 5 : 1): 0.15 g (71%) of**20** $. Colorless solid. M.p. 59–61° (hexane/Et₂O). <math>[a]_{21}^{D} = -1.4$ (c = 4.00, CHCl₃). IR: 3626 (OH, free), 3466 (br., OH); 2940, 2873, 1480, 1450, 1383, 1150, 1106, 1073, 980, 960. ¹H-NMR (*DRX-250*)¹): 4.05 (*dd*, J = 11.0, 3.3, H_a-C(1')); 3.65 (*dd*, J = 11.0, 3.5, H_b-C(1')); 2.57 (br.s, OH); 2.35 (s, OH); 2.14 (*dt*, J = 13.2, 3.8, H_{exo}-C(3)); 1.77–1.57 (m, H–C(4), H_{exo}-C(5), H–C(2')); 1.54 (d, J = 13.2, H_{endo}-C(3)); 1.48–1.41 (m, 2 H–C(6)); 1.15 (d, J = 7.0, Me(3')); 1.07 (s, Me(8)); 1.07–0.98 (m, H_{endo}-C(5)); 0.96 (s, Me(10)); 0.83 (s, Me(9)). EI-MS: 212 (3, M^{+1}), 194 (0.6, [$M - H_2O$]⁺⁺), 180 (3), 171 (4), 153 (12), 121 (10), 110 (16), 109 (24), 108 (41), 96 (10), 95 (100), 93 (12), 83 (12), 81 (15), 69 (33), 67 (12), 59 (11), 55 (17), 43 (13), 41 (28). Anal. calc. for C₁₃H₂₄O₂ (212.33): C 73.54, H 11.39; found: C 73.69, H 11.18.

(1R,2S)-2-[(1S)-2-Hydroxy-1-methylethyl]-1,7,7-trimethylbicyclo[2.2.1]heptan-2-ol (**21**). Following the*GP*,**5**(0.18 g, 0.86 mmol) in Et₂O (15 ml) was ozonized and then treated with LiAlH₄ (0.13 g, 3.42 mmol). The crude product was chromatographed (1.3 × 22 cm column, silica gel (8 g), hexane/Et₂O 5:1): 0.12 g (67%) of**21** $. Colorless solid. M.p. 89 – 90° (hexane/Et₂O). <math>[a]_{21}^{D} = +24.0 (c = 4.00, CHCl_3)$. IR: 3627 (OH, free), 3463 (br., OH), 2933, 2876, 1480, 1450, 1390, 1366, 1106, 1076, 963. ¹H-NMR (*DRX-250*)): 4.13 (*dt*, *J* = 10.6, 3.4, H_a – C(1')); 3.63 (*ddd*, *J* = 10.6, 5.3, 2.3, H_b – C(1')); 2.72 (*s*, OH – C(2)); 2.22 (*dd*, *J* = 5.3, 4.1, OH – C(1')); 1.89 (*dt*, *J* = 13.2, 4.2, H_{exo} – C(3)); 1.80 – 1.64 (*m*, H – C(4), H_{exo} – C(5), H – C(2')); 1.54 – 1.37 (*m*, 2 H – C(6)); 1.42 (*d*, *J* = 13.2, H_{endo} – C(3)); 0.84 (*s*, Me(9)). EI-MS: 212 (8, *M*⁺⁺), 194 (2, [*M* – H₂O]⁺⁺), 153 (17), 110 (15), 109 (17), 108 (43), 102 (9), 96 (8), 95 (100), 93 (12), 83 (9), 81 (11), 69 (20), 67 (9), 55 (14), 43 (12), 41 (23). Anal. calc. for C₁₃H₂₄O₂ (212.33): C 73.54, H 11.39; found: C 73.68, H 11.22.

(1R,2R)- and (1R,2S)-2-(Hydroxymethyl)-1,3,3-trimethylbicyclo[2.2.1]heptan-2-ol (**22a** and **22b**, resp.). Following the *GP*, **6** (0.30 g, 1.66 mmol) in Et₂O (15 ml) was ozonized and then treated with LiAlH₄ (0.30 g; 7.89 mmol): 0.31 g of crude **22**/endo-fenchol 85 :15 (by NMR). The crude product was chromatographed (1.3×43 cm column, silica gel (25 g), hexane/Et₂O 2 : 1): 0.05 g of endo-fenchol and 0.23 g (74%) of **22a** as colorless crystals (containing 8% of the *exo*-OH isomer **22b**). Recrystallization from hexane gave 0.07 g of pure endo-OH isomer **22a**.

Data of endo-Fenchol (=(1R,2R)-1,3,3-Trimethylbicyclo[2.2.1]heptan-2-ol): ¹H-NMR (300 MHz)¹): 3.27 (s, H_{exo} -C(2)); 1.70-1.60 (m, H-C(4), H_{endo} -C(6), OH); 1.49-1.37 (m, 2 H-C(5), H_{syn} -C(7)); 1.15-1.07 (m, H_{anti} -C(7)); 1.09 (s, Me(10)); 1.05-0.98 (m, H_{exo} -C(6)); 0.99 (s, Me(8)); 0.86 (s, Me(9)). ¹³C-NMR (75 MHz): 84.98 (C(2)); 49.05 (C(1)); 47.85 (C(4)); 40.90 (C(7)); 38.98 (C(3)); 30.61 (Me(8)); 25.99 (C(6)); 25.01 (C(5)); 20.07 (Me(9)); 19.35 (Me(10)).

Data of **22a**: M.p. 99–100° (hexane). $[a]_{21}^{D} = -14.7 (c = 4.01, CHCl_3)$. IR (CCl₄): 3626 (OH, free), 3450 (br., OH), 2943, 2863, 1466, 1450, 1383, 1363, 1116, 1083, 1050, 970. ¹H-NMR (*DRX-250*)¹): 3.71 (*dd*, J = 10.8, 10.8)

5.4, $H_a - C(1')$; 3.61 (*dd*, J = 10.8, 4.6, $H_b - C(1')$); 2.38 (br. *s*, OH); 2.11 (br. *s*, OH); 2.05–1.93 (*m*, $H_{endo} - C(6)$); 1.78–1.67 (*m*, $H_{endo} - C(5)$); 1.63–1.57 (*m*, H - C(4), $H_{syn} - C(7)$); 1.48–1.36 (*m*, $H_{exo} - C(5)$); 1.15–0.94 (*m*, $H_{exo} - C(6)$, $H_{anti} - C(7)$); 1.09 (*s*, Me(10)); 1.02 (*s*, Me(8)); 0.97 (*s*, Me(9)). CI-MS: 202 (9, [*M* + 18]⁺), 184 (10, *M*⁺⁺), 167 (42, [*M* - OH]⁺), 153 (25), 81 (100). Anal. calc. for C₁₁H₂₀O₂ (184.28): C 71.70, H 10.94; found: C 71.66, H 10.86.

(1R,2R)-2-(2-Hydroxyethyl)-1,3,3-trimethylbicyclo[2.2.1]heptan-2-ol (23). Following the *GP*, 7 (1.12 g; 5.76 mmol) in Et₂O (40 ml) was ozonized and then treated with LiAlH₄ (0.88 g; 23.16 mmol). Recrystallization (hexane) of the crude product gave 1.02 g (89%) of 23. Colorless crystals. M.p. 70.6–71.3°. $[\alpha]_{21}^D = -23.5$ (c = 4.20, CHCl₃). IR: 3620 (OH, free), 3440 (br., OH), 2950, 2880, 1465, 1415, 1390, 1370, 1245, 1165, 1115, 1060, 1020, 850. ¹H-NMR (*AC-300*)¹): 3.89–3.84 (m, 2 H-C(2')); 2.58 (br. *s*, OH); 2.39 (br. *s*, OH); 1.93–1.78 (m, 2 H-C(1'), H_{endo}-C(6)); 1.74–1.62 (m, H-C(4), H_{endo}-C(5)); 1.57–1.52 ($m, H_{syn}-C(7)$); 1.48–1.37 ($m, H_{exo}-C(5)$); 1.11–1.00 ($m, H_{exo}-C(6)$, H_{anti}-C(7)); 1.04 (s, Me(10)); 1.02 (s, Me(8)); 1.00 (s, Me(9)). CI-MS: 216 (3, [M+18]⁺), 198 (38, M^{++}), 181 (100, [M-OH]⁺). Anal. calc. for C₁₂H₂₂O₂ (198.31): C 72.68, H 11.18; found: C 72.71, H 11.14.

(1R,2R)-2-[(2S)-2-Hydroxypropy]]-1,3,3-trimethylbicyclo[2.2.1]heptan-2-ol (24). Following the *GP*, **8** (7.00 g, 33.61 mmol) in Et₂O (130 ml) was ozonized and then treated with LiAlH₄ (5.15 g, 135.53 mmol). The crude product was chromatographed (4.2 × 83 cm column, silica gel (500 g), hexane/Et₂O 2 : 1): 0.18 g of *endo*-fenchol and 5.60 g (79%) of **24** as colorless crystals. M.p. 68.8–69.9° (hexane). $[a]_{21}^{D} = +5.8 (c = 4.00, CHCl_3)$. IR: 3610 (OH, free), 3460 (br., OH), 2960, 2880, 1465, 1415, 1375, 1290, 1165, 1120, 1105, 1085, 1070, 995, 930, 840. ¹H-NMR (*DRX-250*)¹: 4.19 (*m*, H–C(2')); 2.77 (*s*, 2 OH); 1.93–1.52 (*m*, H–C(4), H_{endo}–C(5), H_{endo}–C(6), H_{syn}–C(7)); 1.82 (*dd*, *J*=15.1, 9.3, H_a–C(1')); 1.62 (*dd*, *J*=15.2, 1.3, H_b–C(1')); 1.50–1.36 (*m*, H_{exo}–C(5)); 1.20–0.91 (*m*, H_{exo}–C(6), H_{anti}–C(7)); 1.17 (*d*, *J*=6.2, Me(3')); 1.07 (*s*, Me(10)); 0.98 (*s*, Me(8)); 0.91 (*s*, Me(9)). CI-MS: 230 (46, [*M*+18]⁺), 212 (100, *M*⁺⁺), 195 (82, [*M*–OH]⁺). Anal. calc. for C₁₃H₂₄O₂ (212.33): C 73.54, H 11.39; found: C 73.35, H 11.19.

(1R,2S)-2-(2,2-Dimethoxyethyl)-1,7,7-trimethylbicyclo[2.2.1]heptan-2-ol (**31**). According to a modified*GP*,**2**(1.00 g, 5.15 mmol) in MeOH/CH₂Cl₂ 1:1 (30 ml) was ozonized and then treated with Me₂S (0.64 g, 10.30 mmol). Then the mixture was washed with H₂O and evaporated and the crude product chromatographed (2.3 × 36 cm column, silica gel (55 g), hexane/Et₂O 10 : 1): 0.81 g (65%) of**31**. Colorless oil. [*a* $]<math>_{21}^{D}$ =+ 0.7 (*c* = 4.10, CHCl₃). IR: 3480 (br., OH), 2990, 2940, 2870, 2830, 1485, 1455, 1385, 1370, 1290, 1240, 1190, 1115, 1100, 1075, 1040, 990. ¹H-NMR (*AC*-300)¹): 4.69 (*t*, *J* = 5.7, H-C(2')); 3.61 (*s*, OH); 3.35 (*s*, 2 MeO); 2.03 (*dt*, *J* = 13.0, 3.7, H_{exo}-C(3)); 1.87 (*dd*, *J* = 14.3, 5.9, H_a-C(1')); 1.80 (*dd*, *J* = 14.3, 5.5, H_b-C(1')); 1.73-1.63 (*m*, H-C(4), H_{exo}-C(5)); 1.45-1.25 (*m*, 2 H-C(6)); 1.36 (*d*, *J* = 13.0, H_{endo}-C(3)); 1.06 (*s*, Me(8)); 1.01-0.90 (*m*, H_{endo}-C(5)); 0.83 (*s*, Me(10)); 0.82 (*s*, Me(9)). EI-MS: 242 (6, *M*⁺⁺), 225 (0.7, [*M* - OH]⁺), 211 (26), 210 (100), 195 (98), 179 (29), 167 (25), 153 (16), 151 (21), 123 (9), 95 (21), 81 (18), 75 (58), 69 (24), 67 (20), 59 (14), 58 (34), 55 (41). CI-MS: 225 (3, [*M* - OH]⁺), 210 (22), 196 (80), 193 (100), 170 (91). ESI-MS: 507 ([2*M* + Na]⁺), 265 ([*M* + Na]⁺). Anal. calc. for C₁₄H₂₆O₃ (242.36): C 69.38, H 10.81; found: C 69.15, H 10.71.

Ozonolysis of **2** and Reduction with NaBH₄: Mixture of 2,2'-Oxybis[(IR,2S)-1,7,7-trimethylspiro[bicyclo[2.2.1]heptane-2,4'-[1,3,2]dioxaborinane] (**32**) and (1R,2S)-2'-Hydroxy-1,7,7-trimethylspiro[bicyclo[2.2.1]heptane-2,4'-[1,3,2]dioxaborinane] (**33**). According to a modified *GP*, **2** (1.00 g, 5.15 mmol) in Et₂O (40 ml) was ozonized and then treated with NaBH₄ (0.68 g, 17.98 mmol). The mixture was allowed to warm to r.t., stirred for 1.5 h at r.t., then hydrolyzed (2N aq. HCl), washed with 5% aq. NaHCO₃ soln. and H₂O, dried (MgSO₄), and evaporated: 1.15 g of **32/33** 1:2 (by ¹H-NMR). Colorless crystalline solid. ¹H-NMR (*DRX-250*, C₆D₆; only some important signals are given)¹) 3.86, 3.78 (2m, CH₂O); 2.13, 2.03 (2dt, H_{exo}-C(3) 1.42, 1.34 (2s, Me(8)); 1.03, 0.95 (2s, Me(10)); 0.95, 0.92 (2s, Me(9)). ¹³C-NMR (*AM-400*, C₆D₆)¹: 82.63, 82.38 (C(2)); 60.32, 60.28 (CH₂CH₂O); 52.34 (C(1)); 49.62 (C(7)); 46.34, 46.23 (C(3)); 45.45, 45.43 (C(4)); 33.75, 33.66 (CH₂CH₂O); 30.16 (C(6)); 27.06, 27.02 (C(5)); 21.61 (Me(9)); 21.22, 21.18 (Me(8)); 10.49 (Me(10)). EI-MS: 430 (36, M⁺⁺ of **32**), 223 (57, [*M* - 1]⁺ of **33**). CI-MS: 448 (60, [*M* + 18]⁺ of **32**), 242 (100, [*M* + 18]⁺ of **33**). ESI-MS: 499 ([*M* + 3 Na]⁺ of **32**), 247 ([*M*+Na]⁺ of **33**).

Hydrolysis of Products **32/33**. To a stirred soln. of **32/33** (0.70 g) in Et₂O (30 ml), conc. aq. HCl soln. (10 ml) was introduced. The mixture was vigorously stirred for 1.5 h and diluted with H₂O (30 ml). After separation, the aq. layer was extracted with Et₂O (2×20 ml), the combined Et₂O phase washed with 5% aq. NaHCO₃ soln. and H₂O, dried (MgSO₄), and evaporated, and the crude product (0.57 g) chromatographed (2×40 cm column, silica gel (36 g), hexane/Et₂O 10:1): 0.33 g of **35** and 0.12 g of **36** as colorless oils.

Data of 2-(1,7,7-Trimethylbicyclo[2.2.1]hept-2-ylidene)ethanol (**35**). ¹H-NMR (AC-300)¹): 5.25 (tt, J = 7.9, 2.4, H–C(1')); 4.03 (dd, J = 10.9, 8.1, H_a–C(2')); 3.97 (dd, J = 10.9, 7.8, H_b–C(2')); 2.37 (dq, J = 16.5, 3.0,

 $\begin{array}{l} Hexahydro-7,7,7a-trimethyl-3a,6-methano-3H-[1]benzofuran \quad \textbf{(36)}. \quad \ ^{1}\text{H-NMR} \quad (AC-300): \quad 4.00-3.86 \\ (m, 2 \text{ H}-\text{C}(2)); \ 1.97-1.76 \quad (m, 2 \text{ H}-\text{C}(3), \ H_{\text{sym}}-\text{C}(8)); \ 1.69-1.25 \quad (m, \text{H}-\text{C}(6), \ 2 \text{ H}-\text{C}(4), \ 2 \text{ H}-\text{C}(5)); \ 1.01 \\ (s, \text{Me}-\text{C}(7a)); \ 0.97 \quad \text{overlapped} \quad (d, \ H_{anti}-\text{C}(8)); \ 0.95 \quad (s, \ \text{Me}_{\beta}-\text{C}(7)); \ 0.94 \quad (s, \ 3 \text{ Me}_{a}-\text{C}(7)). \ ^{13}\text{C-NMR} \quad (XL-200): \ 90.68 \quad (\text{C}(7a)); \ 66.37 \quad (\text{C}(2)); \ 58.96 \quad (\text{C}(3a)); \ 49.70 \quad (\text{C}(6)); \ 44.87 \quad (\text{C}(7)); \ 39.23 \quad (\text{C}(8)); \ 28.68 \quad (\text{C}(4)); \ 25.82 \\ (\text{C}(3)); \ 24.81 \quad (Me_{\beta}-\text{C}(7)); \ 23.92 \quad (\text{C}(5)); \ 23.19 \quad (Me_{a}-\text{C}(7)); \ 17.03 \quad (Me-\text{C}(7a)). \ \text{CI-MS}: \ 180 \quad (21, \ M^{++}), \ 163 \\ (100, \ [M-\text{OH}]^+). \ \text{Anal. calc. for} \ \ C_{12}\text{H}_{20}\text{O} \quad (180.29): \ \text{C} \ 79.94, \ \text{H} \ 11.18; \ found: \ \text{C} \ 80.01, \ \text{H} \ 11.23. \end{array}$

(1R,2S)-1,7,7-Trimethyl-2-[(1,2,4-trioxolan-3-yl)methyl]bicyclo[2.2.1]heptan-2-ol (**37a/b**; diastereoisomer mixture). Following the *GP*, **2** (2.50 g, 12.87 mmol) in Et₂O (40 ml) was ozonized. The mixture was warmed to r.t., washed with 5% aq. NaHCO₃ soln. and H₂O, dried (MgSO₄), and evaporated. The crude product (diastereoisomer mixture **37a/37b** 71:29 by NMR; it may contain up to 4% of aldehyde **10**) was chromatographed (3.2 × 76 cm column, silica gel (250 g), hexane/Et₂O 5:1): 1.66 g of **37a**, 0.41 g of mixed fractions, and 0.26 g of **37b** as colorless oils. Total yield of **37**: 2.33 g (75%). IR (Film): 3540 (br., OH), 2960, 2880, 1490, 1455, 1430, 1390, 1370, 1080. CI-MS: 260 (15, $[M + 18]^+$), 242 (10, M^{++}), 225 (74, $[M - OH]^+$), 179 (100). ESI-MS: 281 ($[M + K]^+$), 265 ($[M + Na]^+$).

Data of **37a**: $[a]_{21}^{D} = +19.0 \ (c = 4.63, CHCl_3)$. ¹H-NMR (*AC-300*; tentative assignments are marked with asterisks)¹): 5.43 (t, J = 5.2, H - C(3')); 5.18 ($s, H_a - C(5')$); 5.08 ($s, H_b - C(5')$); 2.08 (s, OH); 2.07 ($dt, J = 13.4, 3.7, H_{exo} - C(3)$); 2.02 ($dd, J = 14.4, 4.8, H_a - C(6')$); 1.92 ($dd, J = 14.4, 5.6, H_b - C(6')$); 1.77–1.68 ($m, H - C(4), H_{exo} - C(5)$); 1.52 ($d, J = 13.4, H_{endo} - C(3)$); 1.47–1.40* ($m, H_{endo} - C(6)$); 1.35–1.25* ($m, H_{exo} - C(6)$); 1.09 (s, Me(8)); 1.09–0.98 ($m, H_{endo} - C(5)$); 0.88 (s, Me(10)); 0.86 (s, Me(9)).

Data of **37b**: ¹H-NMR (*AC-300*)¹): 5.40 (t, J = 4.9, H - C(3')); 5.22 (s, $H_a - C(5')$); 5.06 (s, $H_b - C(5')$); 2.06 (dt, J = 13.2, 3.7, $H_{exo} - C(3)$); 1.99 (s, OH); 2.00 - 1.87 (m, 2 H - C(6')); 1.78 - 1.66 (m, H - C(4), $H_{exo} - C(5)$); 1.49 (d, J = 13.2, $H_{endo} - C(3)$); 1.51 - 1.25 (m, 2 H - C(6)); 1.10 (s, Me(8)); 1.06 - 0.96 (m, $H_{endo} - C(5)$); 0.88 (s, Me(10)); 0.86 (s, Me(9)).

(IR,2S)-I,7.7-Trimethyl-2-[(3-methyl-1,2,4-trioxolan-3-yl)methyl]bicyclo[2.2.1]heptan-2-ol (**38a**/b); diastereoisomer mixture). Following the*GP*,**3**(0.53 g, 2.54 mmol) in Et₂O (20 ml) was ozonized. The mixture was warmed to r.t., washed with 5% aq. NaHCO₃ soln. and H₂O, dried (MgSO₄), and evaporated. The crude product (diastereoisomer mixture**38a**/**38b**3 : 1 by ¹H-NMR) was chromatographed (2 × 45 cm column, silica gel (52 g), hexane/Et₂O 10 : 1): 0.45 g (69%) of pure**38**(diastereoisomer mixture). IR (Film): 3580 (br., OH), 2960, 2880, 1485, 1450, 1390, 1380, 1335, 1220, 1195, 1105, 1085, 1060, 970. ¹H-NMR (*ARX-300*)¹): 5.13 (*s*, H_a - C(5'),**38b**); 5.09 (*s*, H_a - C(5'),**38b**); 5.08 (*s*, H_b - C(5'),**38a**); 5.03 (*s*, H_b - C(5'),**38b**); 2.10 - 1.94 (*m*, H_{exo} - C(3)); 2.03 (*d*,*J*= 14.3, H_a - C(6')); 1.88 (*d*,*J*= 14.3, H_b - C(6')); 1.69 - 1.55 (*m*, H_{endo} - C(3), H - C(4), H_{exo} - C(5)); 1.53 (*s*, Me(7')); 1.34 - 1.24 (*m*, 2 H - C(6)); 1.05 (*s*, Me(8)); 0.09 - 0.88 (*m*, H_{endo} - C(5)); 0.80 (*s*, Me(10)); 0.79 (*s*, Me(9)). ¹⁷O-NMR (81 MHz): 305.5, 271.8 (O(1), O(2)); 103.4 (O(4)); 45.8 (OH). ESI-MS: 535 ([2*M*+ Na]⁺), 279 ([*M*+ Na]⁺). Anal. calc. for C₁₄H₂₄O₄ (256.34): C 65.60, H 9.44; found: C 65.90, H 9.47.

(1R,2R)-1,3,3-Trimethyl-2-[(1,2,4-trioxolan-3-yl)methyl]bicyclo[2.2.1]heptan-2-ol (**39a/b**diastereoisomer mixture). Following the*GP*,**7**(2.00 g, 10.29 mmol) in Et₂O (40 ml) was ozonized. The mixture was warmed to r.t., washed with 5% aq. NaHCO₃ soln. and H₂O, dried (MgSO₄), and evaporated. The crude product (diastereoisomer mixture**39a/39b**47:53; it may contain up to 10% of aldehyde**15** $) was chromatographed (<math>3.2 \times 76$ cm column, silica gel (235 g), hexane/Et₂O 5:1): 0.32 g of **39a**, 0.97 g of mixed fractions, and 0.43 g of **39b** as colorless oils. Total yield of **39**: 1.72 g (69%). IR (Film): 3520 (br., OH), 2950, 2880, 1465, 1425, 1390, 1375, 1115, 1090, 1065, 1015, 965. ESI-MS: 281 ([M + K]⁺).

 $\begin{array}{l} Data \ of \ \mathbf{39a}: [\alpha]_{21}^{D} = + \ 3.0 \ (c = 4.37, \ {\rm CHCl}_3). \ {\rm IR}: \ 3590 \ ({\rm br., \ OH}), \ 2960, \ 2880, \ 1465, \ 1430, \ 1390, \ 1380, \ 1240, \ 1165, \ 1135, \ 1115, \ 1095, \ 1065, \ 1015, \ 960. \ ^1{\rm H-NMR} \ (\textit{AC-300})^1): \ 5.40 \ (\textit{dd},\textit{J} = 5.0, \ 3.6, \ {\rm H-C(3')}); \ 5.17 \ (s, {\rm H}_a - {\rm C(5')}); \ 5.06 \ (s, {\rm H}_b - {\rm C(5')}); \ 2.16 \ (\textit{dd},\textit{J} = 15.4, \ 3.6, \ {\rm H}_a - {\rm C(6')}); \ 1.95 \ (\textit{dd},\textit{J} = 15.4, \ 5.0, \ {\rm H}_b - {\rm C(6')}); \ 2.01 - 1.91 \ (m, {\rm H}_{endo} - {\rm C(6)}); \ 1.76 - 1.65 \ (m, {\rm H-C(4)}, \ {\rm H}_{endo} - {\rm C(5)}); \ 1.71 \ (s, {\rm OH}); \ 1.58 - 1.54 \ (m, {\rm H}_{sym} - {\rm C(7)}); \ 1.49 - 1.37 \ (m, {\rm H}_{exo} - {\rm C(5)}); \ 1.15 - 0.98 \ (m, {\rm H}_{exo} - {\rm C(6)}, \ {\rm H}_{anti} - {\rm C(7)}); \ 1.05 \ (s, {\rm Me(10)}); \ 1.03 \ (s, {\rm Me(8)}); \ 0.98 \ (s, {\rm Me(9)}). \end{array}$

Data of **39b**: $[a]_{21}^{D} = -4.0 \ (c = 4.47, \text{CHCl}_3)$. ¹H-NMR $(AC-300)^1$): 5.44 (dd, J = 6.0, 3.1, H-C(3')); 5.22 $(s, \text{H}_a - \text{C}(5'))$; 5.06 $(s, \text{H}_b - \text{C}(5'))$; 2.21 (s, OH); 2.09 $(dd, J = 15.0, 3.1, \text{H}_a - \text{C}(6'))$; 2.06 $-1.93 \ (m, \text{H}_{endo} - \text{C}(6))$;

 $1.92 (dd, J = 15.0, 6.0, H_b - C(6')); 1.76 - 1.65 (m, H - C(4), H_{endo} - C(5)); 1.58 - 1.54 (m, H_{syn} - C(7)); 1.48 - 1.37 (m, H_{exo} - C(5)); 1.15 - 0.98 (m, H_{exo} - C(6), H_{anti} - C(7)); 1.04 (s, Me(10)); 1.03 (s, Me(8)); 0.98 (s, Me(9)).$

(1R,2R)- and (1R,2S)-1,3,3-Trimethyl-2-[(3-methyl-1,2,4-trioxolan-3-yl)methyl]bicyclo[2.2.1]heptan-2-ol (**40a/b** and **40c/d** diastereoisomer mixtures). Following the *GP*, **8** (0.62 g, 2.98 mmol) in Et₂O (20 ml) was ozonized. The mixture was warmed to r.t., washed with 5% aq. NaHCO₃ soln. and H₂O, dried (MgSO₄), and evaporated. The crude product was chromatographed (2.0×45 cm column, silica gel (52 g), hexane/Et₂O 15:1): 0.06 g (8%) of **40b/40c** 66:34 (by NMR), 0.06 g (8%) of **40b/40c/40d** 29:11:60 (by NMR), 0.12 g (16%) of **40a** (single diastereoisomer). 0.03 g (5%) of **16b**. and 0.18 g (29%) of **16a**.

Data of **40a**: ¹H-NMR (*ARX-300*)¹): 5.17 (*s*, H_a-C(5')); 5.15 (*s*, H_b-C(5')); 2.60 (*s*, OH); 2.32 (*d*, *J* = 15.2, H_a-C(6')); 2.18-2.08 (*m*, H_{endo}-C(6)); 2.11 (*d*, *J* = 15.2, H_b-C(6')); 1.75-1.63 (*m*, H-C(4), H_{endo}-C(5)); 1.55 (*s*, Me(7')); 1.48-1.34 (*m*, H_{exo}-C(5), H_{syn}-C(7)); 1.11-0.94 (*m*, H_{exo}-C(6), H_{anti}-C(7)); 1.07 (*s*, Me(10)); 1.02 (*s*, Me(8)); 0.99 (*s*, Me(9)). EI-MS: 210 (5, [*M* - CH₂OO]⁺⁺), 192 (10), 128 (35), 81 (100), 69 (48), ESI-MS: 279 ([*M*+Na]⁺).

Data of 40b/40c. ¹H-NMR (ARX-300, selected signals)¹): 5.27 (s, H_a -C(5'), 40b); 5.24 (s, H_a -C(5'), 40c); 5.17 (s, H_b -C(5'), 40b); 5.16 (s, H_b -C(5'), 40c); 1.55 (s, Me(7'), 40c); 1.52 (s, Me(7'), 40b); 1.11, 1.06, 1.04, 1.02, 0.99 (overlapped s, Me(8), Me(9), Me(10), 40b/40c). ESI-MS: 279 ([M + Na]⁺).

Data of **40b**/**40c**/**40d**: ¹H-NMR (*ARX-300*; selected signals)¹): 5.27 (*s*, $H_a-C(5')$, **40b**); 5.24 (*s*, $H_a-C(5')$, **40c**); 5.18 (*s*, $H_a-C(5')$, **40d**); 5.17 (*s*, $H_b-C(5')$, **40b**); 5.16 (*s*, $H_b-C(5')$, **40c**); 5.11 (*s*, $H_b-C(5')$, **40d**); 1.58 (*s*, Me(7'), **40d**); 1.54 (*s*, Me(7'), **40c**); 1.52 (*s*, Me(7'), **40b**); 1.10, 1.05, 1.03, 1.01, 0.99, 0.98 (overlapped *s*, Me(8), Me(9), Me(10), **40b**/**40c**/**40d**). ESI-MS: 535 ([2M + Na]⁺), 279 ([M + Na]⁺).

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